



## MASTERY'S BC+ 60-80 kVA with internal batteries

Uninterruptible power supply up to 80 kVA with internal batteries



### The commitments of Socomec to respect the environment

As part of its environmental policy, Socomec is committed to:

- Incorporate the principles of the circular economy into the design of new products and services
- Promote longer product lifetimes
- Promote the use of environmentally responsible materials
- Design and develop solutions to further improve the energy efficiency of our products and services
- Inform our customers in a transparent manner about the environmental impact of our products throughout their life cycle.

To this end, Socomec is committed to constantly monitoring, anticipating and complying with environmental regulations as well as customer expectations relating to its products, and to ensuring that all those involved adhere to and take responsibility for its commitments.

Socomec is member of :

**ecosystem**

Member of WEEE Europe



**Gimélec**

Environment and sustainable development commissions



PEP ecopassport® Registration number: SOCO-00121-V01.01-EN

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● **Product information :**

Reference product	
Model	MASTERYS BC+ 80KVA
Sales reference	U4BC083T00NN-00
Description	Uninterruptible power supply up to 80 kVA with internal batteries
General data	
UPS Configuration	Single
UPS topology	Double conversion
UPS Performance classification	VFI-SS-111
Number of phases available	Three phase
Power [W]	72000
Apparent power [VA]	80000
Acoustic noise [dB]	≤60dBA
Efficiency	
Weighted UPS efficiency [%]	95,00%
Weight & dimensions	
Dimensions W*H*D [mm]	600 x 1930 x 870
Mass without packaging [kg]	834,08
Mass of the packaging [kg]	25,92
Batteries	
Technology of energy storage system	VRLA batteries
Back-up time [minutes]	6 min

**Functional unit :**

To ensure the supply of power without interruption to equipment with load of 100 watts for a RSL of 1 years, including a backup time capacity of 5 minutes during power shortages.

**Declared unit :**

To ensure the supply of power without interruption to equipment with load of 72000 watts for a RSL of 15 years, including a backup time capacity of 6 minutes during power shortages.

*Mathematic relation between DU (declared unit) and FU (functional unit) mentioned in PSR-0010-ed2.0-EN 2023 12 08*

**References covered by this PEP with extrapolation rules:**

- MASTERYS BC+ 80KVA with sales references: U4BC083T00NN-00; U4BC083T00-N-00

- MASTERYS BC+ 60kVA with sales references: U4BC063T00NM100; U4BC063T00NN100 ; U4BC063T00-N100

**Characteristics of the covered references:**

Model	Power [W]	Back-up time [minute]	Weighted UPS efficiency [%]	Product mass [kg]	Packaging mass [kg]
U4BC083T00NN-00	72000	6 min	95,00%	834	26
U4BC083T00-N-00	72000	6 min	95,00%	821	25
U4BC063T00NM100	60000	5 min	95,00%	676	25
U4BC063T00NN100	60000	8 min	95,00%	816	25
U4BC063T00-N100	60000	8 min	95,00%	816	25

## ● Materials and substances

### Declaration of the constitutives materials

Total mass of the MASTERYS BC+ 80KVA (including packaging): 860 kg among which packaging: 25,92 kg

For the reference product:

Plastics as % of weight		Metals as % of weight		Other as % of weight	
ABS	5,26%	Lead and its alloys	46,91%	Other inorganics	7,80%
PVC	2,08%	Stainless steel	12,82%	Electronic components	2,63%
Polyester	0,39%	Steel	12,02%	Wood	2,04%
PET	0,37%	Copper and its alloys	2,40%	Cardboard	0,64%
Epoxy resin	0,37%	Other ferrous alloys	1,91%	Miscellaneous	<0,1%
Polyamide	0,27%	Aluminium and its alloys	1,39%	Other organics	<0,1%
PC	0,13%	Tin and its alloys	<0,1%	Paper	<0,1%
PE	<0,1%	Zinc and its alloys	<0,1%		
PBT	<0,1%	Nickel and its alloys	<0,1%		
PTFE	<0,1%	Precious metals	<0,1%		
PP	<0,1%	Other metals	<0,1%		
Other plastics	0,43%				
<b>Total Plastics: 80,29 kg</b>		<b>Total Metals: 666,31 kg</b>		<b>Total Others: 113,41 kg</b>	
<b>9,34%</b>		<b>77,48%</b>		<b>13,19%</b>	

## Substances management

Socomec is leading a program to limit the use of hazardous substances in the design of new products and to monitor the presence of substances of concern in its supplies to anticipate future use restrictions.



Directive 2011/65/EU : Product references covered by this PEP meet the requirements of the RoHS Directive on the restriction of substances such as lead, mercury, cadmium, hexavalent chromium, polybrominated biphenyl (PBB), polybrominated diphenyl ethers (PBDEs) and phthalates (DIBP, DEHP, BBP, DBP).



As per article 33 or REACH, we declare SVHC's contained in the product:

SVHC	CAS number	Inclusion date in candidate list	SVHC included in annex XIV (authorisation list)	SVHC localization
Lead	7439-92-1	June 27th 2018	No	VRLA Batteries

REACH 1907/2006 regulation: To the best of our knowledge, based on the supplier declarations, at the publication date of this document, the product do not contain any other SVHC in a concentration above 0,1% per weight.

## ● Manufacturing



The products covered by this PEP are manufactured on the production site of Isola Vicentina, Italy whose environmental management system has been ISO 14001 certified. Impacts on the environment are reduced by optimizing its energy consumption and by practicing a rigorous waste management.

## ● Distribution

As part of its distribution policy aiming to respect the environment, Socomec is in favor of groupage transports and ISO 14001 certified logistic partners.

No reconditioning is planned for the product. This phase is consequently neglected.

The sizing of the packaging has been optimized to ensure the best possible protection of the product at the lowest possible volume in order to reduce the impact of the transport stage on the environment.

## ● Installation

The installation phase consists in connecting the product to the existing electrical installation.

The installation does not generate any significant impacts on the environment, except impacts from packaging waste.

## ● Use phase

### Consumption scenario

Use phase scenario: European energy mix

<b>Load (%)</b>	25%	50%	75%	100%
<b>Proportion of time spent (%)</b>	25%	50%	25%	0%

Total energy consumption during 15 years

<b>Total average energy consumption</b>	236520 kWh
<b>Average UPS efficiency</b>	95,00%

### Care and maintenance

It is recommended to carry out periodic specialized maintenance in order to keep the equipment at the maximum level of efficiency and to avoid the installation being out of service with possible damage/risks.

Typical parts which are subjects to maintenance:

Components	DC capacitor filtering	AC capacitor filtering	Fans	Power supply PCB	Batteries
<b>Number of replacement</b>	2	2	3	2	2

### Consumables

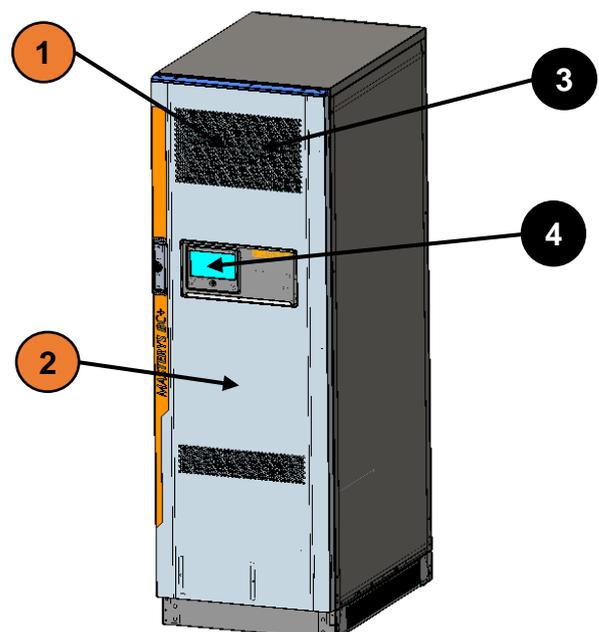
The product does not require consumables.

## ● End of life

### End of life treatment

The following parts require specific care and selective treatment in accordance with Annex VII of the WEEE Directive 2012/19/EU: Waste of electrical and electronic equipment. Maintenance and disassembly should always be conducted by qualified personnel.

Type of component	Item	Part mass	Location
<b>Potential security hazard for operators</b>	Capacitors	4,5 kg	1
	Batteries	510 kg	2
<b>Necessity of a selective treatment</b>	LCD Screen	0,1 kg	3
	PCB	22,3 kg	4



### Recyclability potential of the product according to IEC TR 62635

The recyclability potential of the product is 73,62%.

This covers material and energy recovery potentials.

## • Additional information



This environmental declaration lists the information required in Annex A and B of IEC 62040-4 (Edition 1.0 2013-04) and EN 62040-4:2013 (2014-03).

## • Environmental impacts

### Calculation methodology: life cycle assessment (LCA)



The calculation of the impacts on the environment was made using a life cycle assessment methodology in accordance with the ISO 14040 requirements and with PEP eco passport product category rules.

For more details follow the link:

[www.pep-ecopassport.org](http://www.pep-ecopassport.org)

This study was carried out with the following version of the software EIME and of the database:

EIME version: EIME V6.2.3

Database version: CODDE-2024-04

For biogenic carbon storage the following methodology was used : 0/0

The whole life cycle has been taken into account:

Step	Geographical representativeness	Scenario
<b>Manufacturing (M) (A1-A3)</b>	Production of electronic components : Asia Production of other components and packaging : Europe Assembly : Italy	From the raw material extraction to the last Socomec logistic platform, including packaging Waste generated during manufacturing phase are taken into account.
<b>Distribution (D) (A4)</b>	Distribution scenario : Europe	From the last Socomec logistic platform to the final customer. No product reconditioning.
<b>Installation (I) (A5)</b>	Transport and treatment of packaging wastes : Local	Local road transport of 1000 km of generated wastes to the treatment site, end of life treatment.
<b>Use phase (U) (B1-B7)</b>	Energy mix : Europe Production of maintenance components: analog to manufacturing phase	Power consumption required during 15 years according to consumption scenario above mentioned.
<b>End of life (EOL) (C1-C4)</b>	Transport and treatment : Local	Road transport of 1000 km from the final customer to the treatment sites. End of life treatment.

Environmental impacts of the MASTERYS BC+ 80KVA per functional unit (power of 100W, lifespan of 1 year and a back-up time capacity of 5 minutes)

The following impacts have been calculated to best represent geographically, temporally and technologically each step of the life cycle.

Indicators	Unit	Total impact	M	D	I	U			EOL
			(A1-A3)	(A4)	(A5)	Total (B1-B7)	(B1-B7) without (B6)	(B6) only	(C1-C4)
Climate change	kg CO2 eq.	8,16E+00	3,00E-01	1,17E-02	1,71E-03	7,84E+00	1,25E-01	7,72E+00	6,91E-03
Climate change-Biogenic	kg CO2 eq.	1,48E-02	4,75E-04	1,36E-05	3,89E-06	1,43E-02	9,15E-05	1,42E-02	0*
Climate change-Fossil	kg CO2 eq.	7,84E+00	0*	0*	0*	7,83E+00	1,25E-01	7,71E+00	6,91E-03
Climate change-Land use and land use change	kg CO2 eq.	4,92E-04	4,75E-04	1,36E-05	3,89E-06	0*	0*	0*	0*
Ozone depletion	kg CFC-11 eq.	7,28E-08	0*	0*	0*	7,27E-08	3,53E-08	3,74E-08	1,12E-10
Acidification	mol H+ eq.	7,10E-02	2,98E-02	9,17E-06	0*	4,11E-02	1,59E-03	3,96E-02	3,46E-05
Eutrophication, freshwater	kg P eq.	2,39E-05	0*	0*	0*	2,23E-05	2,01E-06	2,03E-05	1,54E-06
Eutrophication, marine	kg N eq.	5,08E-03	0*	0*	0*	5,07E-03	2,50E-04	4,82E-03	1,31E-05
Eutrophication, terrestrial	mol N eq.	8,03E-02	0*	0*	0*	8,01E-02	2,73E-03	7,74E-02	1,40E-04
Photochemical ozone formation - human health	kg NMVOC eq.	1,60E-02	9,04E-06	0*	0*	1,60E-02	8,21E-04	1,52E-02	3,69E-05
Resource use, minerals and metals	kg SB eq.	1,78E-04	0*	0*	0*	1,78E-04	1,75E-04	2,73E-06	0*
Resource use, fossils	MJ	1,98E+02	0*	0*	0*	1,97E+02	2,61E+00	1,95E+02	9,88E-02
Water use	m3 eq.	6,65E-01	0*	0*	0*	6,65E-01	7,37E-02	5,91E-01	2,19E-04
Particulate matter	Disease occurrence	3,27E-07	0*	0*	0*	3,27E-07	8,59E-09	3,18E-07	2,53E-10
Ionising radiation, human health	kBq U235 eq.	1,13E+01	0*	0*	0*	1,13E+01	1,78E-01	1,11E+01	0*
Ecotoxicity, freshwater	CTUe	1,55E+01	0*	0*	0*	1,54E+01	8,67E-01	1,46E+01	5,10E-02
Human toxicity, cancer	CTUh	1,01E-02	9,82E-03	1,90E-04	5,42E-05	0*	0*	0*	0*
Human toxicity, non-cancer	CTUh	1,00E-06	7,98E-07	0*	0*	2,04E-07	1,80E-07	2,32E-08	0*
Land use	No dimension	2,15E-01	2,05E-04	0*	0*	2,14E-01	7,62E-04	2,14E-01	0*
Renewable primary energy used as energy	MJ	5,16E+01	0*	0*	0*	5,16E+01	2,34E-02	5,16E+01	0*
Renewable primary energy used as raw material	MJ	1,01E-02	9,84E-03	1,90E-04	5,43E-05	0*	0*	0*	0*
Total renewable primary energy	MJ	5,16E+01	9,82E-03	0*	0*	5,16E+01	2,34E-02	5,16E+01	0*
Non renewable primary energy used as energy	MJ	1,97E+02	0*	0*	0*	1,97E+02	2,54E+00	1,95E+02	9,88E-02
Non renewable primary energy used as raw material	MJ	8,48E-02	9,52E-03	1,90E-04	5,42E-05	7,50E-02	7,50E-02	0*	0*
Total non renewable primary energy	MJ	1,98E+02	0*	0*	0*	1,97E+02	2,61E+00	1,95E+02	9,88E-02
Total primary energy	MJ	2,49E+02	0*	0*	0*	2,49E+02	2,64E+00	2,46E+02	1,00E-01
Use of secondary material	kg	1,68E-05	1,64E-05	2,53E-07	7,24E-08	8,95E-09	8,95E-09	0*	0*
Use of renewable secondary fuels	MJ	0,00E+00	0*	0*	0*	0*	0*	0*	0*
Use of non renewable secondary fuels	MJ	0,00E+00	0*	0*	0*	0*	0*	0*	0*
Net use of fresh water	m3	1,56E-02	0*	0*	0*	1,56E-02	1,72E-03	1,39E-02	5,10E-06
Hazardous waste disposed	kg	3,81E-01	0*	0*	0*	3,81E-01	4,26E-02	3,38E-01	0*
Non hazardous waste disposed	kg	1,42E+00	0*	0*	0*	1,36E+00	5,20E-02	1,30E+00	6,91E-02
Radioactive waste disposed	kg	3,15E-04	0*	0*	0*	3,14E-04	1,45E-05	2,99E-04	1,83E-06
Components for reuse	kg	0,00E+00	0*	0*	0*	0*	0*	0*	0*
Materials for recycling	kg	8,14E-06	0*	0*	0*	8,14E-06	8,14E-06	0*	0*
Materials for energy recovery	kg	0,00E+00	0*	0*	0*	0*	0*	0*	0*
Exported Energy	MJ	0,00E+00	0*	0*	0*	0*	0*	0*	0*
Biogenic carbon content - Product	kg of C	0,00E+00	0*	0*	0*	0*	0*	0*	0*

<b>Biogenic carbon content - Packaging</b>	<b>kg of C</b>	7,16E-04	7,16E-04	0*	0*	0*	0*	0*	0*
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NB : 0\* means that this impact either represents less than 0.01% of the total life cycle of the reference flow, or has no impact (in the case where the total impact is zero).

The aforementioned impacts are declared for the functional unit of the reference product.

The environmental impacts of the reference product per declared unit can be calculated by multiplying the values of the environmental indicators by the factor available in the following table.

<b>Life cycle phase</b>	B6 Energetic consumption phase	All phases but B6
<b>Factor</b>	10800	12960

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Verifier accreditation number : VH12	Information and reference documents : www.pep-ecopassport.org
Date of issue: 12-2024	Validity period : 5 years
Independant verification of the declaration and data, in compliance with ISO 14025 : 2006	
Internal : <input checked="" type="checkbox"/> External : <input type="checkbox"/>	
The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain) PEPs are compliant with XP C08-100-1 : 2016 or EN 50693:2019	
The components of the present PEP may not be compared with components from any other program.	
Document complies with ISO 14025:2006 "Environmental labels and declarations. Type III environmental declarations"	

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## Other covered references

For the products covered by the PEP other than the reference product, the environmental impacts of each phase of the lifecycle are calculated by multiplying the declared unit impacts values with the following extrapolation factors:

Model	M (A1-A3)	D (A4)	I (A5)	U (B1-B7)	EOL (C1-C4)
U4BC083T00NN-00	1,00	1,00	1,00	1,00	1,00
U4BC083T00-N-00	0,98	0,98	0,95	1,00	0,98
U4BC063T00NM100	0,81	0,81	0,95	0,83	0,81
U4BC063T00NN100	0,98	0,98	0,95	0,83	0,98
U4BC063T00-N100	0,98	0,98	0,95	0,83	0,98